Notice about replacing SVD (or LSD) with SVF

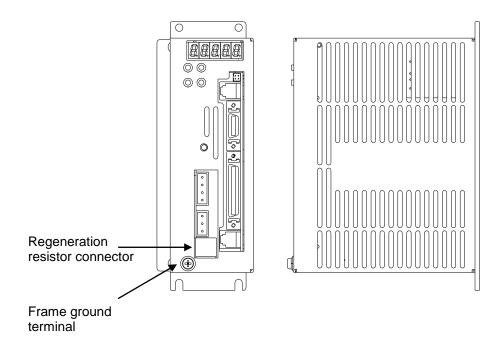
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Although SVF series have many improved, developed functions, what described in this document is limited to the contents which can be a problem when replacing.

Item	No.	Content				
Mounting	1	Mounting dimensions of SVDH10, 20, 40 are not changed.				
dimension		Other models have been drastically downsized.				
		For more details, please refer to the reference manual.				
Parameter	2	If parai	If parameters are set up properly for a target motor, it is not necessary for			
		a user to change it.				
		Following are parameters which need attention, and please refer to the				
		reference manual for all other parameters. Setting for linear type motors has become simple.				
		#0	Resolution	For linear motors:		
				Number of pulse before multiplication per pole		
				installation range of linear type motor		
		#1	Reference	For linear motors:		
			length	The length equivalent to the parameter #0		
		#2	Number of	For linear motors:		
			poles	Number of poles in the length of #1		
		#19	Acceleration	Coefficient has been changed.		
			loop gain	For rotary motors:		
				SVF-X: 1/2		
				SVF-DSP: 1/6		
				For linear motors, when #38 is 4 for SVD:		
				SVF-X: 1/4		
				SVF-DSP: 1/16		
				Negative input value is treated as a fraction		
				like:		
				-10=1/10		
		#38	Motor type	For linear motors:		
				102: Linear type AC motor		

				B	
		#64	Current	Parameters which have not been contained in	
		~#66	control gain	SVD need to be set before adjusting #19.	
				They can be tuned automatically or manually,	
				depending on ten's digit of #32.	
		#69	Excessive	Sets the amount of positioning error activating	
			error setting	the excessive error alarm.	
		#84	Pulse filter	Applies a filter to the encoder and command	
				pulse.	
DI / DO (CN11)	3	Inputs and outputs are isolated with photo-couplers.			
		External voltage source is required for signals.			
		For TTL (5V) inputs, additional diodes are need to be attached on PCB			
		(*NIS option is required) and SW8 should be changed.			
	4	4 Encoder branch output is sent via pin 41 to 46 as differenti			
	5	There is no hardware filter (CR) for reference pulse input (pin 7 to 11).			
		Software filter can be set by #84			
	6	Differential input is standard of reference pulse (pin 7 to 11).			
		TTL (5V) input can be selected with SW 2, 3 and 7 as well.			
Encoder (CN12)	7	Branch output of scale via pin 15 to 20 have been abolished, and C			
		used instead.			
	8	TTL input is not standard.			
		TTL (5V) or open collector input can be selected with SW 5 and 6.			
	9	There is no hardware filter (CR) for scale pulse.			
		Software filter can be selected by #84.			
	10	0 5V supply via pin 13 and 14 is now limited to 0.3A strictly.		d 14 is now limited to 0.3A strictly.	
Regeneration	11	External regeneration unit is a mere resistor.			
terminal		Although SVDH 10, 20 and 40 have regeneration terminals A1 an			
		regener	ration unit for S	VD cannot be utilized for SVF.	
FG terminal	12	Not onl	y SVFH 10, 20 a	and 40 but other models have FG terminal directly	
		to the f	rame.		
Analog monitor	13	For non-DSP model, a cable for this function is an option.			
(CN10)		External monitor board is not required.			
		It has t	wo channels of () to 5V output (not +/-10V).	
7 segment LED	14	Displayed with 5 digits.			
Varistor	15	All models have varistors (470V) between FG and line.			
External IO	16	SVF ha	as no option bo	ard for extending DIDO ports of CN11 such as	
		8I8O(H	or 16I16O(H).		
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		DIDO ports of SVD is TTL type and not isolated with photo-coupler, but standard DIDO ports of SVF is isolated. Therefore if the external board is	
		used for isolation of DIDO ports, it is not required any more. (As shown in	
		number 3 of this chart)	
		If more DIDO ports are required, SVF has 16I8O option to extend DIDO	
		ports.	
Mailbox HMB	17	HMB option which enables to execute a custom program is available as	
		HMB2 option which has been advanced for SVF.	
		Although HMB2 is compatible with HMB, difference of processing speed	
		between those models may cause incompatibility.	
		Please check the operation when an old program is copied to SVF.	



SVF (Single phase type) external view